

YAZOO

1990- 1993

YAZOO YHR-SERIES COMMERCIAL MOWER OWNER'S MANUAL

SAFETY SUMMARY

YHR-SERIES MODELS INCLUDE:

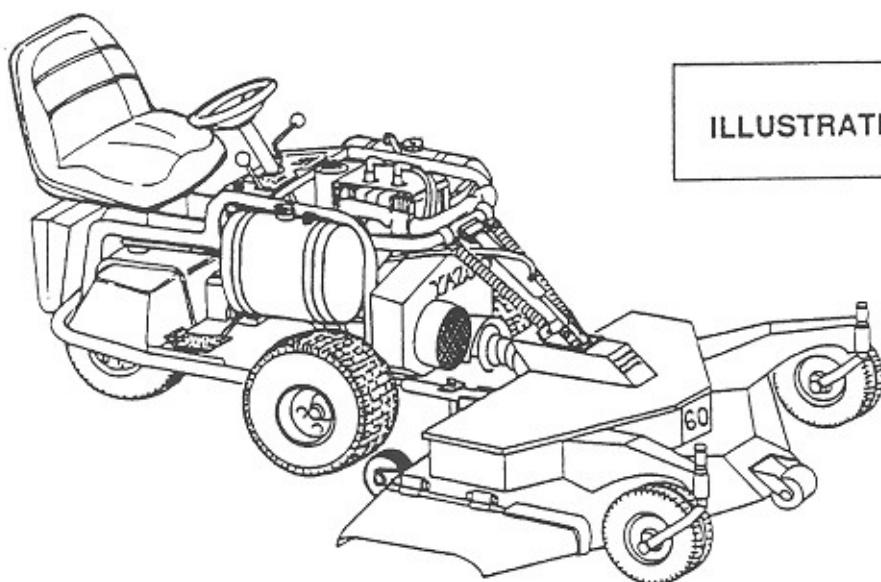
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- B ■ YHRLW20
- C ■ YHRLK20
- D ■ YHRK20
- E ■ YHRLK18
- F ■ YHRK18

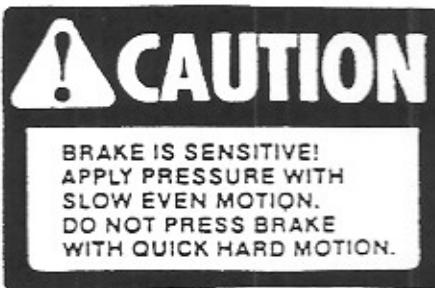
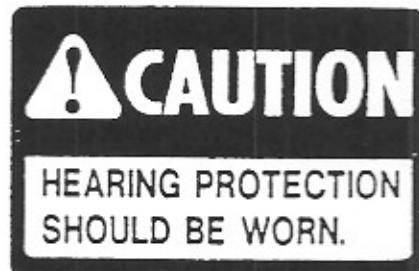
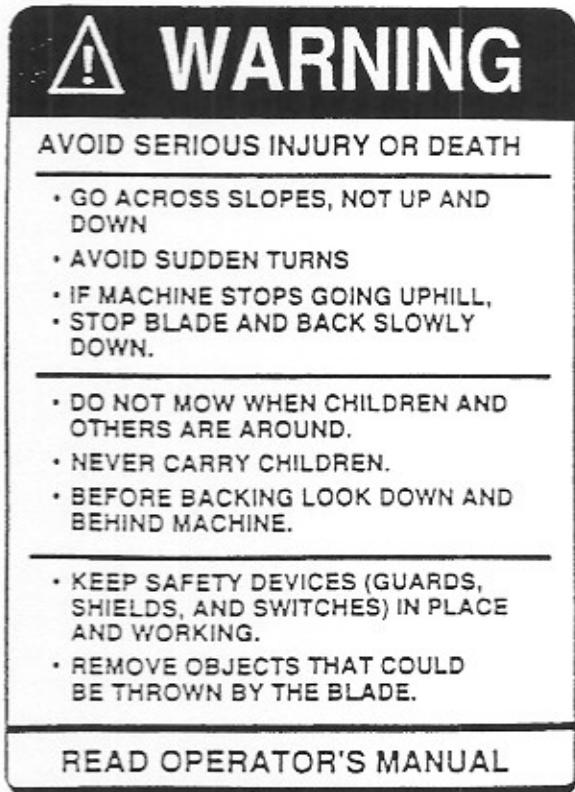
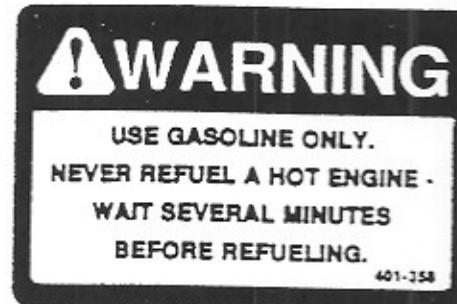
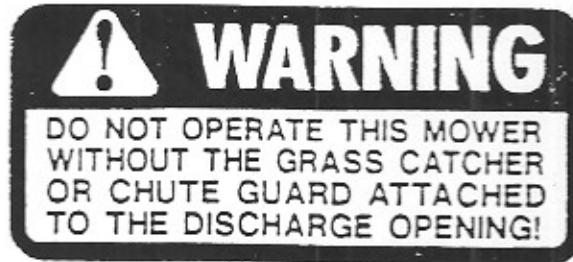
EQUIPMENT DESCRIPTION AND DATA

OPERATING PROCEDURES

TROUBLESHOOTING PROCEDURES

ILLUSTRATED PARTS LIST





ILLUSTRATED PARTS LIST

GENERAL.

NO. 03200
3000

REAR TRAILER

YES

This illustrated parts listing is for the YAZOO YHR-SERIES mowers manufactured by YAZOO MANUFACTURING COMPANY, P.O. BOX 4449, 3650 Bay Street, Jackson, MS 39296. The purpose of this chapter is to provide a listing, with illustrations, of the parts that comprise, and are necessary for the support of, the YHR-Series mowers. The information is listed with the parts as they are assigned to each Figure in the parts listing under the heading "FIGURE KEY NUMBER INDEX". For example, item (KEY) number 21 in Figure 1 will be listed as "1-21" under the "KEY" column along with the part number, name, and quantity(ies) of that item used in that application.

EXPLANATION OF USED ON CODES

Differences between the models in this illustrated parts list are noted by the "USED ON CODE" column in the Illustrated Parts List. The use of a code letter is assigned to each model as shown in the following table.

The letter in the "USED ON CODE" column identifies all part numbers associated with that particular model. Parts for which the "USED ON CODE" column is blank are common to all models in the manual.

YHRLK23	A
YHRLW20	B
YHRLK20	C
YHRK20	D
YHRLK18	E
YHRK18	F

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
1-1	1903-021	SEAT		1
1-2	1923-029	SWITCH		1
1-3	0209-114	BOLT, CAP 5/16"-18 X1"		2
1-4	1916-080	SPRING, SEAT		1
1-5	2301-008	WASHER, LOCK 1/2"		2
1-6	0209-494	BOLT, 1/2" - 13 X 3/4"		2
1-7	1401-071	NUT, 5/8" SAE FULL		1
1-8	2301-010	WASHER, LOCK 5/8"		1
1-9	2301-028	WASHER		1
1-10	2304-009	WEIGHT		1
1-11	P/O ITEM 1-32	NUT		1
1-12	P/O ITEM 1-32	WASHER		1
1-13	0706-002	GUAGE, AMMETER		1
1-14	0706-003	GUAGE, HOURMETER		1
1-15	0301-112	THROTTLE CONTROL	A,B	1
1-15A	0301-124	THROTTLE CONTROL	C,D,E,F	1
1-16	1807-006	RIVET, POP		2
1-17	0301-125	CABLE, CHOKE	C,D,E,F	1
1-17A	0301-114	CABLE, CHOKE	A	1
1-18	1901-229	SCREW, #10-24X1 1/2"	A	1
1-19	P/O ITEM 1-17	WASHER, LOCK		1
1-20	P/O ITEM 1-17	NUT		1
1-21	0902-001	INCLINOMETER		1
1-22	P/O ITEM 1-15	NUT	A	1
1-23	P/O ITEM 1-15	WASHER		1
1-24	P/O ITEM 1-14	NUT	B	1
1-25	P/O ITEM 1-14	WASHER		1
1-26	P/O ITEM 1-14	BRACKET	C	1
1-27	P/O ITEM 1-13	BRACKET		1
1-28	P/O ITEM 1-13	WASHER	C	2
1-29	P/O ITEM 1-13	NUT		3
1-30	2301-284	WASHER, LOCK	B	1
1-31	1401-197	NUT		1
1-32	1923-009	SWITCH, PANEL	A,C,D,E,F	1
1-32A	1923-010	SWITCH, PANEL	A	1
1-32B	1923-048	SWITCH, PANEL	B	1
1-33	0811-044	HARNESS, WIRE	C,D,E,F	1
1-33A	0811-043	HARNESS, WIRE	A	1
1-33B	0811-045	HARNESS, WIRE	B	1
1-34	1901-018	SCREW, 1/4"X1 1/2" HD		1
1-35	1923-046	SWITCH, MODULE	B	1
1-35A	1923-042	SWITCH, MODULE	C,D,E,F	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
1-35B	1923-040	SWITCH, MODULE	A	681-1001
1-36	1401-001	NUT, 3/16"	A,C	500-1041
1-37	2301-001	WASHER, LOCK	A,C	681-5070
1-38	1923-041	SWITCH, RELAY	A,C	411-2050
1-39	0103-097	AXLE, 3/4" X 10 1/2"		411-0050
1-40	2501-018	YOKE		150-1065
1-41	1401-081	NUT, FLEX LOCK 3/4"		521-1150
1-42	1913-216	SPACER, 1 1/2"		400-1085
1-43	1902-005	SEAL		332U-TOM
1-44	0204-034	BEARING		051-0050
1-45	0312-008	CONE		400-1085
1-46	0807-038	HUB, REAR WHEEL		400-1085
1-47	1913-074	SPACER, RIDER REAR		050-1041
1-48	2305-018	WHEEL ASSEMBLY		400-1085
1-49	1401-061	NUT, TAPERED 7/16"		050-1041
1-50	1201-098	LEVER ASSY., BLADE ENG.		411-0050
1-51	1604-042	PIN, COTTER 1/8" X 1"		411-0050
1-52	1401-001	NUT, 3/16" USS		150-1085
1-53	2301-001	WASHER, LOCK 3/16"		681-5070
1-54	1401-010	NUT, 1/4" USS		400-1070
1-55	2301-005	WASHER, STAR LOCK		681-0050
1-56	1401-010	NUT, 1/4" USS		400-0050
1-57	2301-005	WASHER, STAR LOCK		680-1081
1-58	0209-026	BOLT, 1/4" X 1" NC		500-1085
1-59	0214-489	BRACKET, SWITCH ENG.		400-1085
1-60	1923-025	SWITCH, N/O		050-1041
1-61	0214-490	BRACKET, BLADE SWITCH		050-0050
1-62	2301-001	WASHER, LOCK 3/16"		150-1085
1-63	1401-001	NUT, 3/16" USS		411-0050
1-64	1901-229	SCREW #10-24 X .50 HEX		400-1085
1-65	0204-077	BEARING, PILLOW BLOCK		050-1041
1-66	0204-077	BEARING, PILLOW BLOCK		400-1187
1-67	1904-288	STEERING SHAFT WLDT		400-0051
1-68	1102-013	KEY, WOODRUFF		500-1085
1-69	0204-161	BEARING, UPPER STEER.		500-1085
1-70	2301-081	WASHER 1 1/4" X 3/4"		500-1041
1-71	2301-004	WASHER, LOCK 5/16"		150-1085
1-72	1401-020	NUT, 5/16" USS		100-1085
1-73	1601-042	PIN, COTTER 1/8" X 1"		040-1041
1-74	0208-011	BOLT 10-24X1 3/4"		500-0050

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
1-75	1604-160	PIN, ROLL	300-6881	1-1
1-76	1401-002	NUT, LOCK	300-1041	1-1
1-77	0702-150	GEAR, STEER. PINION	700-1085	1-1
1-78	0209-114	BOLT, CAP 5/16" X 1"	200-6881	1-1
1-79	0209-114	BOLT, CAP 5/16" X 1"	200-6880	1-1
1-80	2301-021	WASHER, FLAT 5/16"	310-1085	1-1
1-81	0214-452	BRKT., BELT GUARD MTG.	180-1041	1-1
1-82	2301-004	WASHER, LOCK 5/16"	310-6101	1-1
1-83	NOT USED		200-6881	1-1
1-84	0209-120	BOLT, 5/16" X 1 1/4"	400-4080	1-1
1-85	2301-004	WASHER, LOCK 5/16"	300-6100	1-1
1-86	2301-004	WASHER, LOCK 5/16"	300-1080	1-1
1-87	1401-020	NUT, 5/16" USS	410-6781	1-1
1-88	2301-004	WASHER, LOCK 5/16"	310-2085	1-1
1-89	1401-020	NUT, 5/16" USS	180-1041	1-1
1-90	0209-114	BOLT, CAP 5/16"	300-1081	1-1
1-91	0209-114	BOLT, CAP 5/16"	300-6881	1-1
1-92	2301-021	WASHER, FLAT 5/16"	700-1041	1-1
1-93	0704-363	GUARD, FRONT	100-1085	1-1
1-94	0704-364	GUARD, BELT	010-1041	1-1
1-95	0209-425	BOLT, 7/16" X 1 1/2"	300-1085	4-1
1-96	0603-004	FITTING, GREASE	010-1041	1-1
1-97	1604-086	PIN, COTTER 3/32"X1 1/2"	300-1085	1-1
1-98	2301-022	WASHER, FLAT 3/8"	300-6880	1-1
1-99	2301-004	WASHER, LOCK 5/16"	300-1080	1-1
1-100	1401-020	NUT, 5/16" USS	300-6881	1-1
1-101	0209-320	BOLT, 3/8" X 1 1/2"	080-1080	1-1
1-102	2301-021	WASHER, FLAT 5/16"	100-1085	1-1
1-103	0209-114	BOLT, CAP 5/16"	100-1041	1-1
1-104	2301-004	WASHER, LOCK 5/16"	080-1041	1-1
1-105	1401-020	NUT, 5/16" USS	110-1080	1-1
1-106	1811-004	GROMMET, RUBBER	110-1080	1-1
1-107	1808-284	ROD, FRT. ENGAGING	880-1081	1-1
1-108	2301-022	WASHER, FLAT 3/8"	310-5011	1-1
1-109	2301-022	WASHER, FLAT 3/8"	180-1080	1-1
1-110	1401-032	NUT, 3/8" SAE NF	180-1085	1-1
1-111	2301-031	WASHER, FLAT 7/16"	100-1085	1-1
1-112	2301-007	WASHER, LOCK 7/16"	080-1041	1-1
1-113	1401-040	NUT, 7/16" NC	310-1081	1-1
1-114	0502-002	END, ROD	110-8050	1-1

ILLUSTRATED PARTS LIST

KEY	YTO PART NUMBER	DESCRIPTION	USED ON CODE	QTY
1-115	2301-002	WASHER, LOCK 3/8"	140-108	1
1-116	1401-030	NUT, 3/8" USS	140-201	1
1-117	1401-051	NUT, LOCK 1/2" SAE FULL	140-106	1
1-118	2301-024	WASHER, FLAT 1/2"	140-101	1
1-119	1913-288	SPACER, STEER. STOP	140-101	1
1-120	2301-336	WASHER, THRUST	140-201	1
1-121	1401-051	NUT, LOCK 1/2" SAE FULL	140-501	1
1-122	2301-024	WASHER, FLAT 1/2"	140-301	1
1-123	1913-287	SPACER, STEER. GEAR PVT.	140-501	1
1-124	0215-181	BUSHING, STEER. GEAR	140-401	1
1-125	1913-206	SPACER, REAR WEIGHT	140-801	1
1-126	1811-028	GROMMET, RUBBER	140-401	1
1-127	0209-519	BOLT, 1/2" X 1/2" NF	140-201	1
1-128	1401-070	NUT, JAM 5/8" SAE	140-101	1
1-129	0502-015	END, ROD	140-103	1
1-130	0209-517	BOLT, 1/2" X 2" NF	140-203	1
1-131	0209-021	BOLT, 1/4" X 3/4" USS	140-403	3
1-132	2301-097	WASHER, THRUST	140-503	1
1-133	0204-078	BEARING, THRUST	140-403	1
1-134	2301-097	WASHER, THRUST	140-203	1
1-135	0215-101	BUSHING	140-503	2
1-136	1401-021	NUT, LOCK 5/16" USS	140-103	2
1-137	2301-021	WASHER, FLAT 5/16"	140-103	2
1-138	1901-229	SCREW, #10-24 X 1/2" HEX	140-403	2
1-139	1104-012	KNOB, 3/8"-16 THD.	140-103	1
1-140	1901-034	SCREW, SET 3/8" X 3/4"	140-403	1
1-141	0209-510	BOLT, .500-20 X 1.75 H.H.	140-203	1
1-142	0311-097	STEERING ARM WLDT	140-503	1
1-143	1901-034	SCREW, SET 3/8" X 3/4"	140-403	1
1-144	2301-008	WASHER, LOCK 1/2"	140-503	1
1-145	0502-018	END, ROD	140-103	1
1-146	2301-008	WASHER, LOCK 1/2"	140-503	1
1-147	1401-051	NUT, LOCK 1/2" SAE NF	140-101	1
1-148	1401-054	NUT, FULL 1/2" NF	140-501	1
1-149	1808-299	ROD, STEERING LINK	140-101	1
1-150	1401-054	NUT, FULL 1/2" NF	140-501	1
1-151	0502-018	END, ROD	140-403	1
1-152	0209-519	BOLT, 1/2"X1 1/2" NF	140-203	1
1-153	2301-008	WASHER, LOCK 1/2"	140-503	1
1-154	1401-051	NUT, LOCK 1/2" SAE NF	140-403	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	
1-155	1901-041	SCREW, SELF-TAP	500-108	2	
1-156	2303-012	STEERING WHEEL	600-104	1	
1-157	2301-096	WASHER, SPRING 5/8"	100-101	1	
1-158	1401-050	NUT, JAM 1/2" SAE NF	400-106	1	
1-159	0806-229	HOUSING, STEER. SHAFT	800-810	1	
1-160	0209-009	BOLT, .312 X18 X .75	800-106	2	
1-161	0605-459	FRAME	D,F	100-101	1
1-161A	0605-461	FRAME	C,E	400-106	1
1-161B	0605-458	FRAME	A	700-810	1
1-161C	0605-460	FRAME	B	700-810	1
1-162	0209-009	BOLT, .312 X18 X .75	A,B,C,E	800-810	2
1-163	1104-012	KNOB, 3/8"-16 THD.	A,B,C,E	800-110	1
1-164	0209-045	BOLT, .250-20 X 1.75	A,B,C,E	810-800	2
1-165	1401-020	NUT, 5/16" USS	A,B,C,E	810-800	2
1-166	2301-004	WASHER, LOCK 5/16"	A,B,C,E	810-800	2
1-167	0209-126	BOLT, 5/16" X 1 1/2" US	A,B,C,E	710-800	1
1-168	0214-491	BRKT., VALVE MOUNT	A,B,C,E	700-800	1
1-169	1913-286	SPACER, LEVER PIVOT	A,B,C,E	700-100	1
1-170	1604-162	PIN, CLEVIS, .187 X .81	A,B,C,E	810-400	2
1-171	1204-006	LINK, LIFT VALVE	A,B,C,E	700-100	1
1-172	1201-099	LEVER, WLDT, VALVE	A,B,C,E	701-875	1
1-173	2301-021	WASHER, 5/16 FLAT	A,B,C,E	700-101	1
1-174	2301-004	WASHER, LOCK 5/16	A,B,C,E	700-100	1
1-175	1401-020	NUT, 5/16 USS	A,B,C,E	800-100	1
1-176	1204-006	LINK, LIFT VALVE	A,B,C,E	700-400	1
1-177	1604-092	PIN COTTER, 1/16 X 1	A,B,C,E	800-100	2
1-178	0101-117	ADAPTOR	A,B,C,E	700-400	1
1-179	0812-050	HOSE	A,B,C,E	700-110	1
1-180	0101-117	ADAPTOR	A,B,C,E	700-100	1
1-181	0812-072	HOSE, LIFT CYL. 45"	A,B,C,E	800-100	1
1-182	1401-009	NUT, 1/4 LOCK	A,B,C,E	800-800	2
1-183	2201-037	CYLINDER ACTUATOR	A,B,C,E	800-100	1
1-184	0101-159	ADAPTOR 90 DEG.	A,B,C,E	700-100	1
1-185	0812-050	HOSE	A,B,C,E	700-100	1
1-186	0101-159	ADAPTOR, MALE 90 DEG.	A,B,C,E	800-800	1
1-187	0812-050	HOSE	A,B,C,E	700-100	1
1-188	1604-002	PIN, COTTER 3/32" X 1"	A,B,C,E	810-800	1
1-189	0214-274	BRKT., LIFT CYLINDER	A,B,C,E	800-800	1
1-190	1604-063	PIN	A,B,C,E	800-100	1
1-191	1604-063	PIN	A,B,C,E	100-100	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
1-192	1604-002	PIN, COTTER 3/32" X 1"	A,B,C,E	1
1-193	0101-116	ADAPTOR	A,B,C,E	1
1-194	0319-002	CYLINDER	A,B,C,E	1
1-195	0101-118	ADAPTOR	A,B,C,E	1
1-196	0101-118	ADAPTOR	A,B,C,E	1
1-197	0215-182	BUSHING, STEERING		1
1-198	2003-006	TIRE, 18 X 9.5		1
1-199	1805-012	RIM BEADED		1
1-200	1102-002	KEY, 1/4 " X 1/4" X 1"		1
1-201	0702-149	GEAR , WLDT STEERING		1
1-202	1916-012	SPRING, C/S LEVER	F	1
1-203	1604-038	PIN, COTTER 3/16" X 1"	F	1
1-204	1201-008	LEVER, C/S	F	1
1-205	0703-016	GRIP, SPONGE 7/8"	F	1
1-206	0307-002	CLAMP ASSEMBLY	F	1
1-207	1604-107	PIN	F	1
1-208	1604-002	PIN, COTTER 3/32" X 1"	F	1
1-209	1913-040	SPACER, 5/8" X 7/8"	F	1
1-210	1809-001	ROLLER, CABLE	F	1
1-211	1604-002	PIN, COTTER 3/32" X 1"	F	1
KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
2-1	1602-011	PEDAL		1
2-2	1601-001	PAD		1
2-3	1604-086	PIN, COTTER 3/32"X1/2"		1
2-4	0209-114	BOLT, CAP 5/16" X 1" NC		1
2-5	0214-153	BACKET, BRAKE PEDAL		1
2-6	2301-004	WASHER, LOCK 5/16"		1
2-7	1401-020	NUT,5/16" USS		1
2-8	2301-022	WASHR, FLAT 3/8"		1
2-9	1401-021	NUT, LCK 5/16" USS		1
2-10	0603-004	FITTING GREASE		1
2-11	1604-002	PIN, COTER 3/32" X 1"		1
2-12	0209-114	BOLT, CAP5/16" X 1" NC		1
2-13	0501-019	ELBOW, DRAIN ASSY.		1
2-14	1606-038	PLUG, SQUARE 3/8"		1
2-15	0812-039	HOSE, OIL DRAIN		1
2-16	1401-020	NUT, 5/16" USS		1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	IN TRANS.	QTY	YOM
			CODE			
2-17	2301-004	WASHER, LOCK 5/16"		SD0-H001	1	SD1-T
2-18	1604-061	PIN, CLEVIS		SD1-F1010	1	SD1-T
2-19	2501-030	YOKE		SD0-B1001	1	SD1-T
2-20	1401-030	NUT, 3/8" USS		SD1-F1010	1	SD1-T
2-21	1808-300	ROD, BLADE ENGAGING		SD1-F1010	1	SD1-T
2-22	2301-004	WASHER, LOCK 5/16"		SD1-F1010	1	SD1-T
2-23	1401-020	NUT, 5/16" USS		SD0-B001	1	SD1-T
2-24	0101-113	BUSHING, PIPE	A	SD0-B001	1	SD1-T
2-25	1808-200	ROD, BRAKE HYDRO		SD0-S001	2	SD1-T
2-26	2301-021	WASHER, FLAT 5/16"		SD1-S001	2	SD1-T
2-27	1604-086	PIN, COTTER 3/32"X1/2"		SD0-B1	2	SD1-T
2-28	0217-018	KIT, BRAKE DRUM		SD0-A001	2	SD1-T
2-29	2305-022	WHEEL ASSEMBLY		SD0-1001	2	SD1-T
2-30	1401-061	NUT, TAPERED 7/16"		SD0-B001	10	SD1-T
2-31	1805-026	RIM, BEADED FRONT		SD0-T001	2	SD1-T
2-32	2003-067	TIRE, 16 X 6.5		SD1-F001	2	SD1-T
2-33	1604-086	PIN, COTTER 3/32"X1/2"		SD0-A001	2	SD1-T
2-34	2301-021	WASHER, FLAT 5/16"		SD0-B1001	2	SD1-T
2-35	2501-027	YOKE		SD0-B001	2	SD1-T
2-36	1604-013	PIN, 5/16" X 1 1/4" R		SD0-A001	2	SD1-T
2-37	0209-350	BOLT, 3/8" X 2 1/2" NC HH			4	
2-38	1401-020	NUT, 5/16" USS			2	
2-39	2301-004	WASHER, LOCK 5/16"			2	
2-40	0704-367	GUARD, OIL FILTER			1	
2-41	1604-086	PIN, COTTER 3/32"X1/2"		SD0-S001	1	SD1-S
2-42	2301-002	WASHER, FLAT 5/16"		SD0-F001	1	SD1-S
2-43	2301-006	WASHER, LOCK 3/8"		SD0-A001	4	SD1-S
2-44	1401-030	NUT, 3/8" USS		SD1-A001	4	SD1-S
2-45	1401-069	NUT, JAM 5/8"		SD1-A001	2	SD1-S
2-46	2301-011	WASHER STAR		SD0-F001	2	SD1-S
2-47	0209-617	BOLT		SD0-F001	2	SD1-S
2-48	1916-116	SPRING		SD0-F001	1	SD1-S
2-49	0212-003	BOLT, EYE 3/16" X 2"		SD0-F001	1	SD1-S
2-50	1401-002	NUT, LOCK 3/16"-24		SD0-B001	1	SD1-S
2-51	0102-134	ARM, ENGAGING ASSY.		SD0-A001	1	SD1-S
2-52	0204-019	BEARING, HUB 5/8" ID		SD1-F001	1	SD1-S
2-53	1608-148	PULLEY, ENGINE IDLER		SD0-F001	1	SD1-S
2-54	0204-019	BEARING, HUB 5/8" ID		SD0-B001	1	SD1-S
2-55	1401-072	NUT, FLEX LOCK 5/8" SAE		SD0-S1001	1	SD1-S
2-56	1401-030	NUT, 3/8" USS		SD0-F001	1	SD1-S

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
2-57	1604-103	PIN, BRAKE BAND	810-90SD	1
2-58	0205-528	BELT, DRIVE	A,B 810-70SD	1
2-58A	0205-137	BELT, DRIVE	C,D, 810-41SD	1
2-59	0205-528	BELT, DRIVE	C,D,E,F, 800-8081	1
2-59A	0205-137	BELT, DRIVE	A,B 800-91SD	1
2-60	0215-175	BUSHING	800-41SD	1
2-61	1102-058	KEY, 1/4" X 1/4" X 4"	801-9010	1
2-62	0209-021	BOLT, 1/4" X 3/4" USS	800-1001	4
2-63	1608-394	PULLEY, PTO	100-7063	1
2-64	1901-136	SCREW, SET 5/16" X 1"	800-1063	1
2-65	0205-534	BELT, PUMP	A,C,D,E,F 800-1041	1
2-65A	0205-537	BELT, PUMP	B 800-1041	1
2-66	1901-136	SCREW, SET 5/16" X 1"	800-90SD	1
2-67	1604-086	PIN, COTTER 3/32"X1/2"	801-9010	1
2-68	0217-020	BRAKE, BAND	800-1041	1
2-69	1604-086	PIN COTTER 3/32"X1/2"	100-1041	1
2-70	1806-008	RING, SNAP	100-1063	1
2-71	0214-276	BRACKET, BRAKE BAND	800-1063	1
2-72	1904-191	SHAFT, PULLEY PTO	800-1041	1
2-73	1401-032	NUT, 3/8" SAE	800-1063	1
2-74	1916-174	SPRING	800-1081	1
2-75	1401-072	NUT, LOCK 5/8" SAE	800-90SD	1
2-76	0603-004	FITTING, GREASE	800-1063	1
2-77	0209-341	BOLT, 3/8" X 2" NF	800-1063	1
2-78	1401-051	NUT, LOCK FULL 1/2" NF	800-91SD	1
2-79	0209-108	BOLT, 5/16" X 3/4" USS	800-1063	1
2-80	1608-365	PULLEY, PLASTIC IDLER	100-8081	1
2-81	0209-517	BOLT, 1/2" X 2" NF	800-9011	1
2-82	1913-200	SPACER, 1 1/8" X 7/8"	800-1063	1
2-83	1401-070	NUT, JAM 5/8" SAE	800-90SD	1
2-84	1913-040	SPACER	800-90SD	2
2-85	1913-040	SPACER	800-1063	2
2-86	0215-177	BUSHING	100-8003	1
2-87	0102-133	ARM, IDLER ASSEMBLY		1
2-88	1913-095	SPACER	800-9081	1
2-89	1916-161	SPRING	800-8003	1
2-90	1401-020	NUT, 5/16" USS	100-1063	1
2-91	1604-086	PIN, COTTER 3/32"X1/2"	801-91SD	1
2-92	1916-177	SPRING, SMALL	801-9010	1
2-93	1604-160	PIN, ROLL 16MM X 35MM	800-81SD	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
2-94	0209-049	BOLT, 1/4" X 1"	SD1-4081	1
2-95	2301-020	WASHER, FLAT 1/4"	SS2-0080	1
2-96	0214-467	BRACKET, ACTUATOR	TC1-3030	1
2-97	1806-008	RING, SNAP	SS2-2050	1
2-98	0214-453	BRKT., NEUT. RETAINER	TC1-2050	1
2-99	0214-453	BRKT., NEUT. RETAINER	TC1-0750	1
2-100	0102-135	ARM, FWD./REV.	SD2-SD01	1
2-101	1401-002	NUT, LOCK 3/16"-24	SD2-0080	1
2-102	2301-001	WASHER, LOCK 3/16"	SD2-SD01	1
2-103	2301-003	WASHER, LOCK 1/4"	SD2-SD01	1
2-104	1401-010	NUT, 1/4" USS	SD2-0080	1
2-105	1401-030	NUT, 3/8" USS	SD2-0080	1
2-106	0209-026	BOLT, 1/4"-20 X 1.00	SD1-1081	1
2-107	0102-149	ARM, BYPASS VALVE	SD2-SD01	1
2-108	1401-010	NUT, 1/4"-20	SD2-SD01	1
2-109	1401-001	NUT, #10-24	SD2-SD01	1
2-110	2301-001	WASHER, LOCK 3/16"	SD2-SD01	1
2-111	2301-005	WASHER, START 5/16"	SD2-SD01	1
2-112	1401-010	NUT, 1/4"-20	SD2-SD01	1
2-113	0307-004	CLAMP, CABLE	SD2-SD01	1
2-114	1901-229	SCREW, #10-24 X 1/2"	SD2-SD01	1
2-115	0209-021	BOLT, 1/4" X 3/4" USS	SD2-SD01	2
2-116	2301-003	WASHER, LOCK 1/4"	SD2-SD01	2
2-117	2301-020	WASHER, FLAT 1/4"	SD2-SD01	2
2-118	0612-006	FAN, BLOWER (EATON)	SD2-SD01	1
2-119	1901-006	SCREW, SET 5/16" X 1"	SD2-SD01	1
2-120	1608-407	PULLEY, TRANSMISSION	SD2-SD01	1
2-121	1102-059	KEY, 5MM X 1.250	SD2-SD01	1
2-122	2301-020	WASHER, FLAT 1/4"	SD2-SD01	2
2-123	0209-161	BOLT, 5/16" X 3"	SD2-SD01	2
2-124	0209-831	BOLT, 5/16" X 5 1/4" NC	SD2-SD01	2
2-125	2301-020	WASHER, FLAT 1/4"	SD2-SD01	2
2-126	2006-077	TRANS., BDU21L-310 (P/O ITEM 2-128)	SD2-SD01	1
2-127	1902-073	O-RING	SD2-SD01	1
2-128	2006-078	ASSY., HYDRO. TRANS.	SD2-SD01	1
2-129	1601-004	PAD, FOOT 6" X 12"	SD2-SD01	1
2-130	0215-183	BUSHING, STD PIPE THD.	SD2-SD01	1
2-131	0101-158	ADAPTOR	SD2-SD01	1
2-132	0315-012	CUP, OIL BREATHER	SD2-SD01	1

ILLUSTRATED PARTS LIST

YTD KEY	NO. USED ON PART NUMBER	DESCRIPTION	USED ON CODE	QTY
2-133	0209-834	BOLT	877-8080	1
2-134	2301-296	WASHER, FLAT 3/16"	150-1080	1
2-135	0101-154	FITTING, HOSE	805-8180	1
2-136	1806-145	O-RING	080-1080	1
2-137	0307-039	CLAMP, HOSE	800-7080	1
2-138	0812-067	HOSE	800-8080	1
2-139	0307-039	CLAMP, HOSE	877-8080	1
2-140	0101-153	FITTING, HOSE	010-1080	1
2-141	0101-155	ADAPTOR	010-1080	1
2-142	0610-018	FILTER, TRANS. OIL	080-8080	1
2-143	1808-283	ROD, DIRECT. CONT.	870-8180	1
2-144	1401-032	NUT, 3/8" SAE	150-1080	1
2-145	0502-017	END, ROD	807-8080	1
2-146	1401-020	NUT, 5/16" USS	870-8180	1
2-147	1401-021	NUT, LOCK 5/16" USS	010-8180	1
2-148	1602-024	PEDAL, DIRECT. CONTROL	010-8180	1
2-149	1601-017	PAD, HYDRO PEDAL	REGUMIN TRAP	1
2-150	0209-181	BOLT, 5/16" X 3 3/4"		1
2-151	1401-032	NUT, 3/8" SAE		1
2-152	1604-157	PIN, SWITCH	808-8080	1
2-153	0209-350	BOLT, 3/8"-16 X 2 1/2"	878-8180	1
2-154	0100-008	ACTUATOR, SWITCH	878-8180	1
2-155	1401-030	NUT, 3/8" USS	850-1080	1
2-156	1401-020	NUT, 5/16" USS	870-8180	1
2-157	1401-020	NUT, 5/16" USS	850-1080	1
2-158	0209-114	BOLT, CAP 5/16" X 1" NC	150-8180	1
2-159	1916-175	SPRING	850-1080	1
2-160	1901-229	SCREW	110-8180	2
2-161	1923-025	SWITCH	850-1080	1
2-162	2301-001	WASHER, LOCK 3/16"	150-8180	2
2-163	1401-001	NUT, 3/16" USS	850-1080	2
2-164	0214-493	BRACKET, SWITCH	080-1080	1
2-165	2301-004	WASHER, LOCK 5/16"	850-1080	1
2-166	1401-020	NUT, 5/16" USS	870-8180	1
2-167	0209-138	BOLT, 5/16" X 2"	850-1080	1
2-168	2501-027	YOKE	850-8180	1
2-169	1401-020	NUT, 5/16" USS	850-1080	1
2-170	1808-150	ROD	850-8180	1
2-171	1604-086	PIN, COTTER 3/32"X1/2"	850-8180	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
YTD	USED ON	ITEM NUMBER	CODE	YTD
2-172	2301-021	WASHER, FLAT 5/16"		1
2-173	0209-114	BOLT, CAP 5/16" X 1" NC	408-0080	1
2-174	2301-021	WASHER, FLAT 5/16"	808-0080	1
2-175	0214-206	BRACKET	408-1010	1
2-176	1401-030	NUT, 3/8" USS	808-0081	1
2-177	2301-006	WASHER, LOCK 3/8"	800-1000	1
2-178	0209-009	BOLT	800-0180	1
2-179	0209-114	BOLT, CAP 5/16" X 1" NC	800-1000	2
2-180	1401-010	NUT, 1/4" USS	808-1010	1
2-181	1401-010	NUT, 1/4" USS	808-1010	1
2-182	0209-050	BOLT, 1/4" X 2"	810-0180	1
2-183	1916-012	SPRING	808-0081	1
2-184	1401-021	NUT, LOCK 5/16" USS	800-1001	1
2-185	0209-108	BOLT, 5/16" X 3/4" USS	810-0080	1
2-186	0217-012	BRAKE LOCKING LATCH	020-1010	1
2-187	1913-240	SPACER, IDLER PULLEY	120-1010	1
2-188	1913-040	SPACER	120-0081	4
KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
YTD	USED ON	ITEM NUMBER	CODE	YTD
3-1	0209-835	BOLT, 5/16"-18 X 2"	B	1
3-2	P/O ITEM 3-13	NUT	B	1
3-3	P/O ITEM 3-13	WASHER, FLAT	B	1
3-4	0307-026	CLAMP, HOSE	B	1
3-5	0812-076	HOSE, FUEL 1" X 26"	B	1
3-6	0307-026	CLAMP, HOSE	B	1
3-7	0812-027	HOSE, FUEL 1/4" X 17.5"	B	1
3-8	0307-026	CLAMP, HOSE	B	1
3-9	0610-011	FILTER, FUEL	B	1
3-10	0307-026	CLAMP, HOSE	B	1
3-11	0812-077	HOSE, FUEL 1/4" X 12"	B	1
3-12	0307-026	CLAMP, HOSE	B	1
3-13	2201-030	VALVE, FUEL SHUTOFF	B	1
3-14	0307-026	CLAMP, HOSE	B	1
3-15	0812-076	HOSE, TANK-TO VALVE	B	1
3-16	0307-026	CLAMP, HOSE	B	1
3-17	1918-022	STRAP, TANK MOUNT	B	4
3-18	2001-023	TANK, FUEL	B	2
3-19	0214-455	BRKT., TANK MOUNT L.H.	B	1
3-19A	0214-466	BRKT., TANK MOUNT R.H.	B	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
3-20	1811-004	GROMMET, RUBBER	B	001-1001
3-21	2301-021	WASHER, FLAT 5/16"	B	001-0001
3-22	0209-114	BOLT, CAP 5/16" X 1" NC	B	001-1002
3-23	1401-020	NUT, 5/16" USS	B	100-1003
3-24	2301-004	WASHER, LOCK 5/16"	B	001-0004
3-25	0209-032	BOLT, 1/4" X 1"	B	100-1005
3-26	2301-003	WASHER, LOCK 1/4"	B	100-1006
3-27	1401-010	NUT, 1/4" USS	B	001-0007
3-28	2301-004	WASHER, LOCK 5/16"	B	001-0008
3-29	1401-020	NUT, LOCK 5/16"	B	001-0009
3-30	0214-482	BRKT., LH TANK MTG.	B	001-0010
3-31	NOT USED			100-0011-1000
3-32	NOT USED			100-1011-1000
3-33	NOT USED			001-1000
3-34	1401-020	NUT, 5/16" USS	B	1
3-35	2301-004	WASHER, LOCK 5/16"	B	1
3-36	0301-140	CABLE, BAT. BLA. (NEG)	B	1
3-37	1401-197	NUT, BRASS	B	2
3-38	2301-001	WASHER, LOCK 3/16"	B	2
3-39	1923-045	STARTER SOLENOID	B	1
3-40	0301-141	CABLE, BAT. RED (POS)	B	1
3-41	2301-004	WASHER, LOCK 5/16"	B	1
3-42	1401-020	NUT, 5/16" USS	B	1
3-43	0209-021	BOLT, 1/4" X 3/4"	B	2
3-44	2301-003	WASHER, LOCK 1/4"	B	2
3-45	1401-010	NUT, 1/4" USS	B	2
3-46	0209-517	BOLT, 1/2" X 2" NF	B	4
3-47	0811-045	HARNESS, WIRING	B	1
3-48	0307-026	CLAMP, HOSE	B	1
3-49	E255	ENGINE	B	1
3-50	2301-008	WASHER, LOCK 1/2"	B	4
3-51	1401-054	NUT, 1/2" USS	B	4
3-52	1401-030	NUT, 3/8" USS	B	1
3-53	2301-006	WASHER, LOCK 3/8"	B	1
3-54	0214-481	BRKT., RH TANK MTG.	B	1
3-55	0301-035	CABLE, RELIEF VALVE	B	1
3-56	1901-136	SCREW, SET 5/16" X 1"	B	1
3-57	1401-020	NUT, 5/16" USS	B	1
3-58	1102-024	KEY, 3/8"X3/8"X3"	B	1
3-59	1401-020	NUT, 5/16" USS	B	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
3-60	1901-136	SCREW, SET 5/16" X 1"	B	100-1081 1
3-61	1608-406	PULLEY, ENGINE	B	100-1083 1
3-62	1401-020	NUT, 5/16" USS	B	100-1080 1
3-63	2301-004	WASHER, LOCK 5/16	B	080-1041 1
3-64	0209-120	BOLT, CAP 5/16" X 1 1/4"	B	100-1083 1
3-65	1304-004	MUFFLER	B	100-1080 1
3-66	0307-011	CLAMP	B	080-1083 1
3-67	0503-028	EXTENSION, NIPPLE	B	010-1041 1
3-68	P/O ITEM 3-66	CLAMP	B	100-1083 1
3-69	P/O ITEM 3-66	NUT	B	080-1041 1
3-70	P/O ITEM 3-66	NUT	B	100-1080 1
3-71	0301-140-001	CAP, BATTERY, BLACK	B	038U TOM 1
3-72	0301-141-001	CAP, BATTERY, RED	B	038U TOM 1
3-73	0301-139	CABLE	B	038U TOM 1
KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
3A-1	0209-835	BOLT, 5/16"-18 X 2"	C,D,E,F	100-1083 4
3A-2	P/O ITEM 3A-13	NUT	C,D,E,F	100-1083 1
3A-3	P/O ITEM 3A-13	WASHER, FLAT	C,D,E,F	100-1080 1
3A-4	0307-026	CLAMP, HOSE	C,D,E,F	100-1083 1
3A-5	0812-076	HOSE, FUEL 1" X 26"	C,D,E,F	080-1041 1
3A-6	0307-026	CLAMP, HOSE	C,D,E,F	100-1080 1
3A-7	0812-025	HOSE, FUEL 1/4" X 2.5"	C,D,E,F	080-1083 1
3A-8	0307-026	CLAMP, HOSE	C,D,E,F	010-1041 1
3A-9	0610-011	FILTER, FUEL	C,D,E,F	100-1080 1
3A-10	0307-026	CLAMP, HOSE	C,D,E,F	100-1080 1
3A-11	0812-077	HOSE, FUEL 1/4" X 12"	C,D,E,F	080-1080 1
3A-12	0307-026	CLAMP, HOSE	C,D,E,F	100-1083 1
3A-13	2201-030	VALVE, FUEL SHUTOFF	C,D,E,F	080-1083 1
3A-14	0307-026	CLAMP, HOSE	C,D,E,F	100-1041 1
3A-15	0812-076	HOSE, TANK-TO VALVE	C,D,E,F	080-1041 1
3A-16	0307-026	CLAMP, HOSE	C,D,E,F	080-1083 1
3A-17	1918-022	STRAP, TANK MOUNT	C,D,E,F	100-1080 4
3A-18	2001-023	TANK, FUEL	C,D,E,F	080-1080 2
3A-19	0214-455	BRKT., TANK MOUNT L.H.	C,D,E,F	080-1081 1
3B-19A	0214-466	BRKT., TANK MOUNT R.H.	C,D,E,F	080-1041 1
3A-20	1811-004	GROMMET, RUBBER	C,D,E,F	100-1081 2
3A-21	2301-021	WASHER, FLAT 5/16"	C,D,E,F	080-1041 2

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY
			CODE	
3A-22	0209-114	BOLT, CAP 5/16" X 1" NC	C,D,E,F	2
3A-23	1401-020	NUT, 5/16" USS	C,D,E,F	4
3A-24	2301-004	WASHER, LOCK 5/16"	C,D,E,F	4
3A-25	0209-032	BOLT, 1/4" X 1"	C,D,E,F	4
3A-26	2301-003	WASHER, LOCK 1/4"	C,D,E,F	4
3A-27	1401-010	NUT, 1/4" USS	C,D,E,F	4
3A-28	2301-004	WASHER, LOCK 5/16"	C,D,E,F	2
3A-29	1401-020	NUT, LOCK 5/16"	C,D,E,F	2
3A-30	0214-475	BRKT., LH TANK MTG.	C,D,E,F	1
3A-31	0209-114	BOLT, CAP 5/16" X 1"	C,D,E,F	1
3A-32	2301-004	WASHER, LOCK 5/16"	C,D,E,F	1
3A-33	1401-020	NUT, 5/16" USS	C,D,E,F	1
3A-34	1401-020	NUT, 5/16" USS	C,D,E,F	1
3A-35	2301-004	WASHER, LOCK 5/16"	C,D,E,F	1
3A-36	0301-140	CABLE, BAT. BLA. (NEG)	C,D,E,F	1
3A-37	1401-197	NUT, BRASS	C,D,E,F	2
3A-38	2301-001	WASHER, LOCK 3/16"	C,D,E,F	2
3A-39	1923-045	STARTER SOLENOID	C,D,E,F	1
3A-40	0301-141	CABLE, BAT. RED (POS)	C,D,E,F	1
3A-41	2301-004	WASHER, LOCK 5/16"	C,D,E,F	1
3A-42	1401-020	NUT, 5/16" USS	C,D,E,F	1
3A-43	0209-021	BOLT, 1/4" X 3/4"	C,D,E,F	2
3A-44	2301-003	WASHER, LOCK 1/4"	C,D,E,F	2
3A-45	1401-010	NUT, 1/4" USS	C,D,E,F	2
3A-46	0209-331	BOLT, 3/8" X 1 3/4" NC	C,D,E,F	1
3A-46A	0209-326	BOLT, 3/8" X 1 1/2" NC	C,D,E,F	3
3A-47	0811-044	HARNESS, WIRING	C,D,E,F	1
3A-48	0307-026	CLAMP, HOSE	C,D,E,F	1
3A-49	E245	ENGINE	C,D,E,F	1
3A-50	2301-006	WASHER, LOCK 3/8"	C,D,E,F	4
3A-51	1401-030	NUT, 3/8" USS	C,D,E,F	4
3A-52	1401-030	NUT, 3/8" USS	C,D,E,F	1
3A-53	2301-006	WASHER, LOCK 3/8"	C,D,E,F	1
3A-54	0214-494	BRKT., RH TANK MTG.	C,D,E,F	1
3A-55	0301-035	CABLE, RELIEF VALVE	C,D,E,F	1
3A-56	1901-136	SCREW, SET 5/16" X 1"	C,D,E,F	1
3A-57	1401-020	NUT, 5/16" USS	C,D,E,F	1
3A-58	1102-058	KEY, 1/4" X 1/4" X 4"	C,D,E,F	1
3A-59	1401-020	NUT, 5/16" USS	C,D,E,F	1
3A-60	1901-136	SCREW, SET 5/16" X 1"	C,D,E,F	1

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
3A-61	1608-405	PULLEY, ENGINE	C,D,E,F	1
3A-62	1401-020	NUT, 5/16" USS	C,D,E,F	1
3A-63	2301-004	WASHER, LOCK 5/16	C,D,E,F	1
3A-64	0209-114	BOLT, CAP 5/16" X 1"	C,D,E,F	1
3A-65	1304-016	MUFFLER	C,D,E,F	1
3A-66	0307-033	CLAMP	C,D,E,F	1
3A-67	1901-171	SCREW, 5/16" X 3/4"	C,D,E,F	2
3A-68	1901-171	SCREW, 5/16" X 3/4"	C,D,E,F	2
3A-69	0301-140-001	CAP, BATTERY BLACK	C,D,E,F	1
3A-70	0301-141-001	CAP, BATTERY,RED	C,D,E,F	1
3A-73	0301-115	CABLE	C,D,E,F	1
KEY	PART NUMBER	DESCRIPTION	USED ON CODE	QTY
3B-1	0209-835	BOLT, 5/16"-18 X 2"	A	4
3B-2	P/O ITEM 3B-13	NUT	A	1
3B-3	P/O ITEM 3B-13	WASHER, FLAT	A	1
3B-4	0307-026	CLAMP, HOSE	A	1
3B-5	0812-076	HOSE, FUEL 1" X 26"	A	1
3B-6	0307-026	CLAMP, HOSE	A	1
3B-7	0812-025	HOSE, FUEL 1/4" X 2.5"	A	1
3B-8	0307-026	CLAMP, HOSE	A	1
3B-9	0610-011	FILTER, FUEL	A	1
3B-10	0307-026	CLAMP, HOSE	A	1
3B-11	0812-077	HOSE, FUEL 1/4" X 12"	A	1
3B-12	0307-026	CLAMP, HOSE	A	1
3B-13	2201-030	VALVE, FUEL SHUTOFF	A	1
3B-14	0307-026	CLAMP, HOSE	A	1
3B-15	0812-076	HOSE, TANK-TO VALVE	A	1
3B-16	0307-026	CLAMP, HOSE	A	1
3B-17	1918-022	STRAP, TANK MOUNT	A	4
3B-18	2001-023	TANK, FUEL	A	2
3B-19	0214-455	BRKT., TANK MOUNT L.H.	A	1
3B-19A	0214-466	BRKT., TANK MOUNT R.H.	A	1
3B-20	1811-004	GROMMET, RUBBER	A	2
3B-21	2301-021	WASHER, FLAT 5/16"	A	2
3B-22	0209-114	BOLT, CAP 5/16" X 1" NC	A	2
3B-23	1401-020	NUT, 5/16" USS	A	4
3B-24	2301-004	WASHER, LOCK 5/16"	A	4
3B-25	0209-032	BOLT, 1/4" X 1"	A	4

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	KEY
			CODE		
3B-26	2301-003	WASHER, LOCK 1/4"	A	4	3B-55
3B-27	1401-010	NUT, 1/4" USS	A	4	3B-56
3B-28	2301-004	WASHER, LOCK 5/16"	A	2	3B-57
3B-29	1401-020	NUT, LOCK 5/16"	A	2	3B-58
3B-30	0214-495	BRKT., LH TANK MTG.	A	1	3B-59
3B-31	0209-517	BOLT, 1/2" X 2" NF	A	2	3B-60
3B-32	2301-008	WASHER, LOCK 1/2"	A	2	3B-61
3B-33	1401-054	NUT, 1/2" FULL	A	2	3B-62
3B-34	1401-020	NUT, 5/16" USS	A	1	3B-63
3B-35	2301-004	WASHER, LOCK 5/16"	A	1	3B-64
3B-36	0301-140	CABLE, BAT. BLA. (NEG)	A	1	3B-65
3B-37	1401-197	NUT, BRASS	A	2	
3B-38	2301-001	WASHER, LOCK 3/16"	A	2	
3B-39	1923-045	STARTER SOLENOID	A	1	
3B-40	0301-141	CABLE, BAT. RED (POS)	A	1	
3B-41	2301-004	WASHER, LOCK 5/16"	A	1	
3B-42	1401-020	NUT, 5/16" USS	A	1	
3B-43	0209-021	BOLT, 1/4" X 3/4"	A	2	
3B-44	2301-003	WASHER, LOCK 1/4"	A	2	
3B-45	1401-010	NUT, 1/4" USS	A	2	
3B-46	0209-519	BOLT, 1/2" X 1 1/2" NF	A	2	
3B-47	0811-043	HARNESS, WIRING	A	1	
3B-48	0307-026	CLAMP, HOSE	A	1	
3B-49	E229	ENGINE	A	1	
3B-50	2301-008	WASHER, LOCK 1/2"	A	4	
3B-51	1401-054	NUT, 1/2" FULL	A	4	
3B-52	1401-030	NUT, 3/8" USS	A	1	
3B-53	2301-006	WASHER, LOCK 3/8"	A	1	
3B-54	0214-470	BRKT., RH TANK MTG.	A	1	
3B-55	0301-035	CABLE, RELIEF VALVE	A	1	
3B-56	1901-136	SCREW, SET 5/16" X 1"	A	1	
3B-57	1401-020	NUT, 5/16" USS	A	1	
3B-58	1102-024	KEY, 3/8" X3/8" X3"	A	1	
3B-59	1401-020	NUT, 5/16" USS	A	1	
3B-60	1901-136	SCREW, SET 5/16" X 1"	A	1	
3B-61	1608-406	PULLEY, ENGINE	A	1	
3B-62	1401-020	NUT, 5/16" USS	A	1	
3B-63	2301-004	WASHER, LOCK 5/16"	A	1	
3B-64	0209-114	BOLT, CAP 5/16" X 1"	A	1	
3B-65	1304-024	MUFFLER	A	1	

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	CODE
3B-66	0209-314	BOLT, 3/8" X 1" NC	A	3	000-106
3B-67	0603-028	FLANGE, MUFFLER	A	1	070-104
3B-68	0701-088	GASKET, EXHAUST	A	1	100-106
3B-69	0603-027	FLANGE, MUFFLER	A	1	000-104
3B-70	2301-006	WASHER, LOCK 3/8"	A	3	000-119
3B-71	1401-030	NUT, 3/8" USS	A	3	170-103
3B-72	0307-012	CLAMP, MUFFLER ASSY.	A	1	000-106
3B-73	0501-014	ELBOW, 90 DEGREE	A	1	000-104
3B-74	0307-012	CLAMP, MUFFLER ASSY.	A	1	000-106
3B-75	0704-336	GUARD, MUFFLER	A	1	000-106
3B-76	2301-004	WASHER, LOCK 5/16"	A	2	000-106
3B-77	1401-020	NUT, 5/16" USS	A	2	170-104
3B-78	0301-141-001	CAP, BAT., RED (POS)	A	1	100-106
3B-79	0301-140-001	CAP, BAT., BLACK (NEG)	A	1	100-106
3B-80	0301-115	CABLE	A	1	100-106
KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	CODE
4-1	1913-283	SPACER, TRANSMISSION	010-104	1	000-106
4-2	1806-144	RING, SNAP	010-106	1	000-106
4-3	0702-148	GEAR, MITRE	010-119	1	000-106
4-4	0204-040	BEARING, BALL	050-106	1	000-106
4-5	1913-268	SPACER, TRANSAXLE	050-106	1	000-106
4-6	0702-147	GEAR, MITRE	000-106	1	000-106
4-7	1904-154	SHAFT, INTERNAL DRIVE	000-104	1	000-106
4-8	0702-057	GEAR, TRANSMISSION	000-106	1	000-106
4-9	0204-040	BEARING, BALL	000-106	1	000-106
4-10	0315-012	CUP, OIL BREather	010-119	1	000-106
4-11	1904-154	SHAFT, INTERNAL DRIVE	000-106	1	000-106
4-12	0204-040	BEARING, BALL	000-106	1	000-106
4-13	0702-053	GEAR, TRANSMISSION	000-104	1	000-106
4-14	1913-268	SPACER, TRANSAXLE	050-106	1	000-106
4-15	0702-052	GEAR, TRANSMISSION	000-104	1	000-106
4-16	1913-269	SPACER, TRANSAXLE	000-106	1	000-106
4-17	0204-040	BEARING, BALL	000-106	1	000-106
4-18	0304-157	CASE, HALF, DEEP	000-106	1	000-106
4-19	0701-022	GASKET	000-106	1	000-106
4-20	0806-336	HOUSING, AXLE	000-106	1	000-106
4-21	0209-307	BOLT, 3/8" X 3/4" NC	000-106	6	000-106

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	KEY
4-22	2301-006	WASHER, LOCK 3/8"	600-101	6	1-6
4-23	1102-013	KEY, WOODRUFF	810-101	1	2-2
4-24	1606-070	PLUG, DRAIN	815-101	1	3-2
4-25	0103-112	AXLE, SHORT	103-081 24 spline 103-116	1	4-2
4-26	0204-039	BEARING, DIFFERENTIAL	870-101	1	5-2
4-27	0702-054	GEAR, TRANSMISSION	870-101	1	6-2
4-28	2301-006	WASHER, LOCK 3/8"	887-102	2	7-2
4-29	0209-318	BOLT, 3/8" X 1" NF HE	941-002	2	8-2
4-30	1913-034	SPACER, DIFFERENTIAL	887-101	1	9-2
4-31	0204-039	BEARING, DIFFERENTIAL	891-001	1	10-2
4-32	0304-156	CASE, HALF, SHALLOW	890-101	1	11-2
4-33	0209-120	BOLT, 5/16" X 1"	950-100	17	12-2
4-34	0701-022	GASKET	960-101	1	13-2
4-35	0806-091	HOUSING, AXLE LONG	965-001	1	14-2
4-36	2301-006	WASHER, LOCK 3/8"		6	
4-37	0209-307	BOLT, 3/8" X 3/4" NC		6	
4-38	403-003	DIFFERENTIAL		1	
4-39	1401-071	NUT, FULL 5/8" SAE		10	
4-40	2301-096	WASHER, CUP 5/8"		10	
4-41	1806-001	O-RING, 1/4" X 1"		2	
4-42	0807-036	HUB, DRIVE WHEEL		2	
4-43	1902-012	SEAL, AXLE		2	
4-44	1902-012	SEAL, AXLE		2	
4-45	1207-025	RING, LOCK		2	
4-46	0204-038	BEARING, AXLE		2	
4-47	1102-013	KEY, WOODRUFF		1	
4-48	0103-090	AXLE, LONG		1	
4-49	0701-103	GASKET, CASE		1	
4-50	2301-004	WASHER, LOCK 5/16"		17	
4-51	1401-020	NUT, 5/16" USS		17	
4-52	1401-128	NUT, CONDUIT 1/2"		1	
4-53	215-183	BUSHING		1	
4-54	NOT USED				
4-55	0204-159	BEARING, BALL		1	

ILLUSTRATED PARTS LIST

KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	YER
5-1	1201-095	ASSY, PARK. BR. LEVER	300-102	2	80-A
5-2	1906-015	SHIELD, DUST	310-502	2	80-A
5-3	1901-216	ASSY., ADJ. SCREW NUT	310-502	2	80-A
5-4	1916-145	SPRING, ADJ. SCREW (BLUE)	317-602	2	80-A
5-5	1908-013	ASSY., SHOE AND LINING	320-402	2	80-A
5-6	1908-012	ASSY., SHOE AND LINING	320-502	2	TS-A
5-7	1604-133	RETAINER, LEVER PIN	300-102	2	80-A
5-8	1916-144	SPRING, SHOE RET. (RH) RED	310-602	2	80-A
5-9	1604-133	RETAINER, LEVER PIN	310-502	2	80-A
5-10	1916-143	SPRING, SHOE RET. (LH) GRN.	320-402	2	TS-A
5-11	1935-003	TORQUE SPIDER, FINISHED	321-402	2	80-A
5-12	1401-020	NUT, 5/16" USS	321-502	8	80-A
5-13	2301-004	WASHER, LOCK 5/16"	320-102	8	80-A
5-14	0209-120	BOLT, 5/16" X 1 1/4"	320-202	8	80-A
KEY	PART NUMBER	DESCRIPTION	USED ON	QTY	YER
6-1	0401-136	DECAL, BRAKE	300-102	1	80-A
6-2	0401-368	DECAL, INSTR. PANEL	A,C,D,E,F	1	80-A
6-2A	0401-369	DECAL, INSTR. PANEL	B	1	80-A
6-3	0401-370	DECAL, INSTR. PANEL	A,B,C,E	1	80-A
6-3A	0401-371	DECAL, INSTR. PANEL	D,F	1	80-A
6-4	0401-358	DECAL, GASOLINE	320-102	2	80-A
6-5	13-10021-00	DECAL, ROT. DRIVELINE	320-402	1	80-A
	WEASLER		310-502		
6-6	0401-111	DECAL, DANGER, BLADE	320-502	2	80-A
6-7	0401-221	DECAL, ANSI B71.4 STD.	321-702	1	80-A
6-8	0401-110	DECAL, CHUTE GUARD	320-102	1	80-A
6-9	0401-367	DECAL, GRD. SPD. CONT.	320-102	1	TS-A
			321-702		
			321-812		
			320-102		
			321-102		

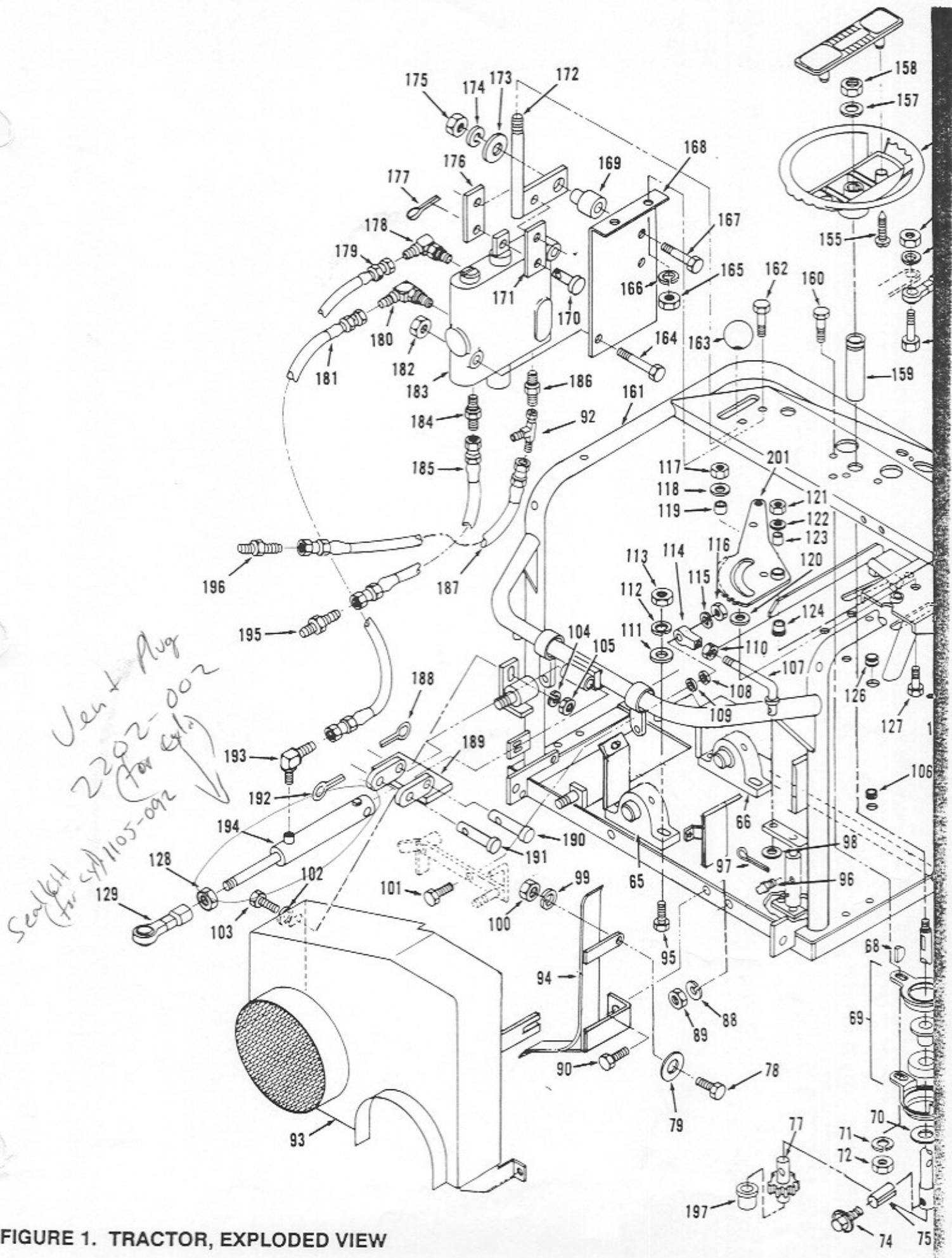


FIGURE 1. TRACTOR, EXPLODED VIEW

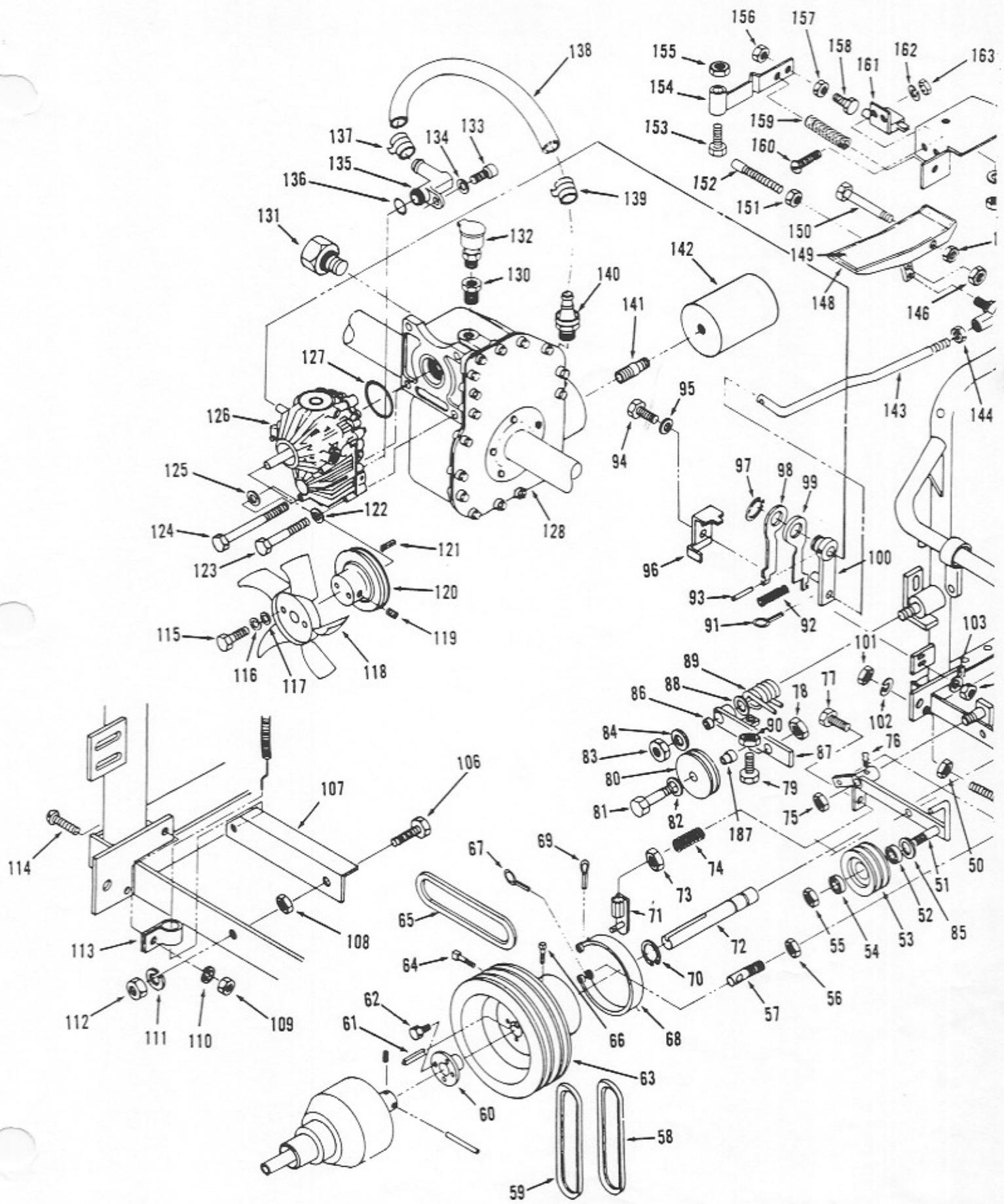
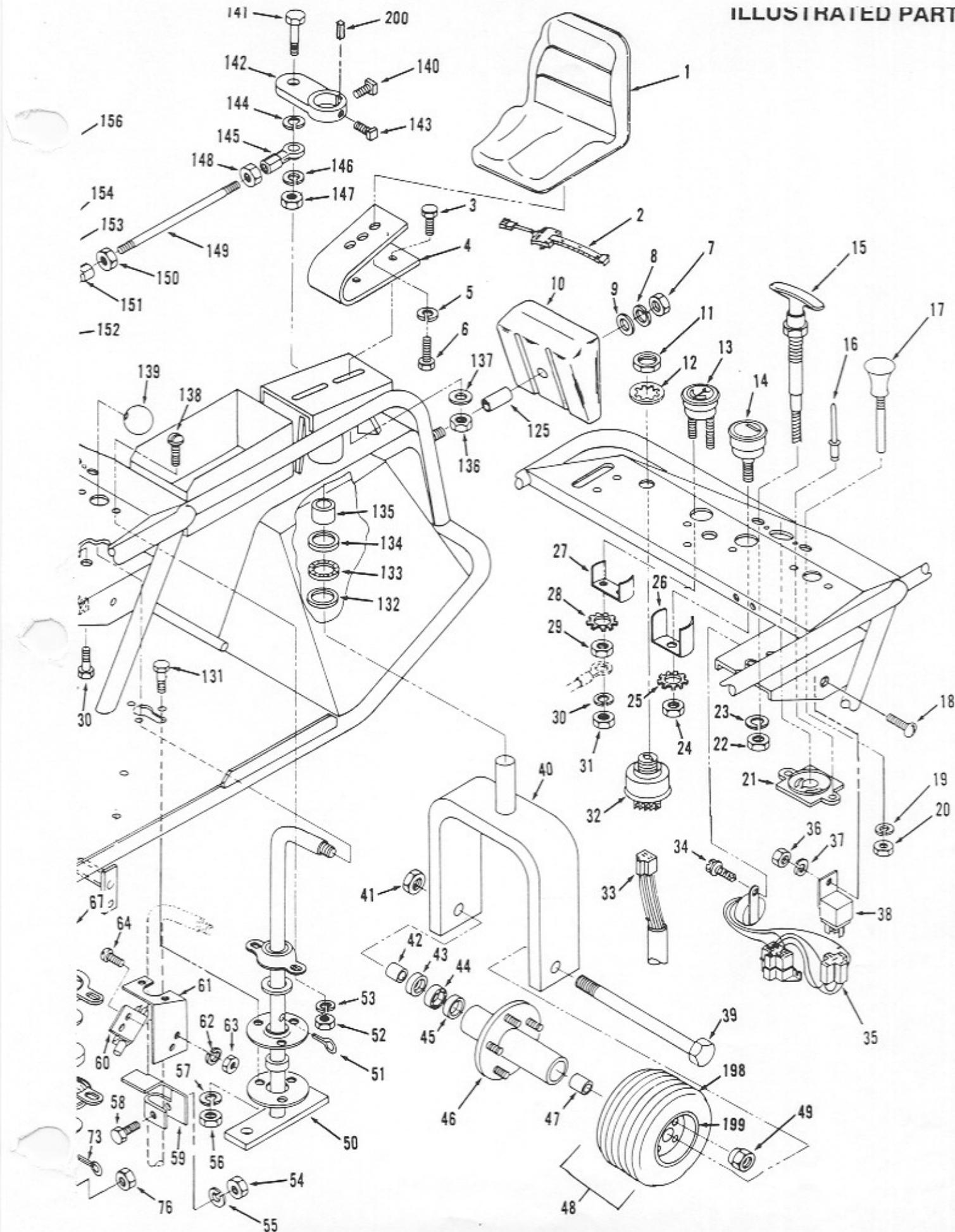


FIGURE 2. TRACTOR, EXPLODED VIEW



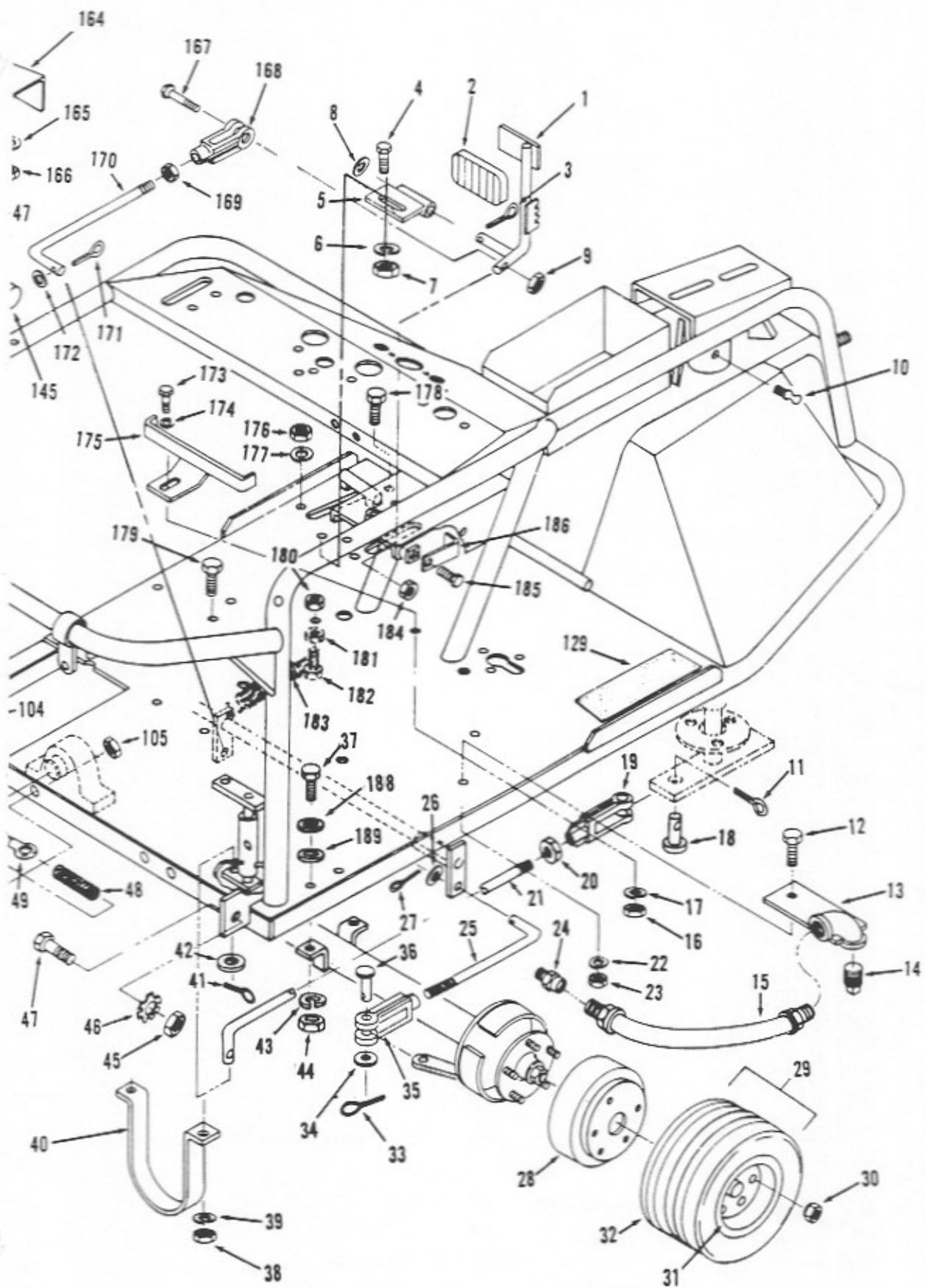


Figure 2B

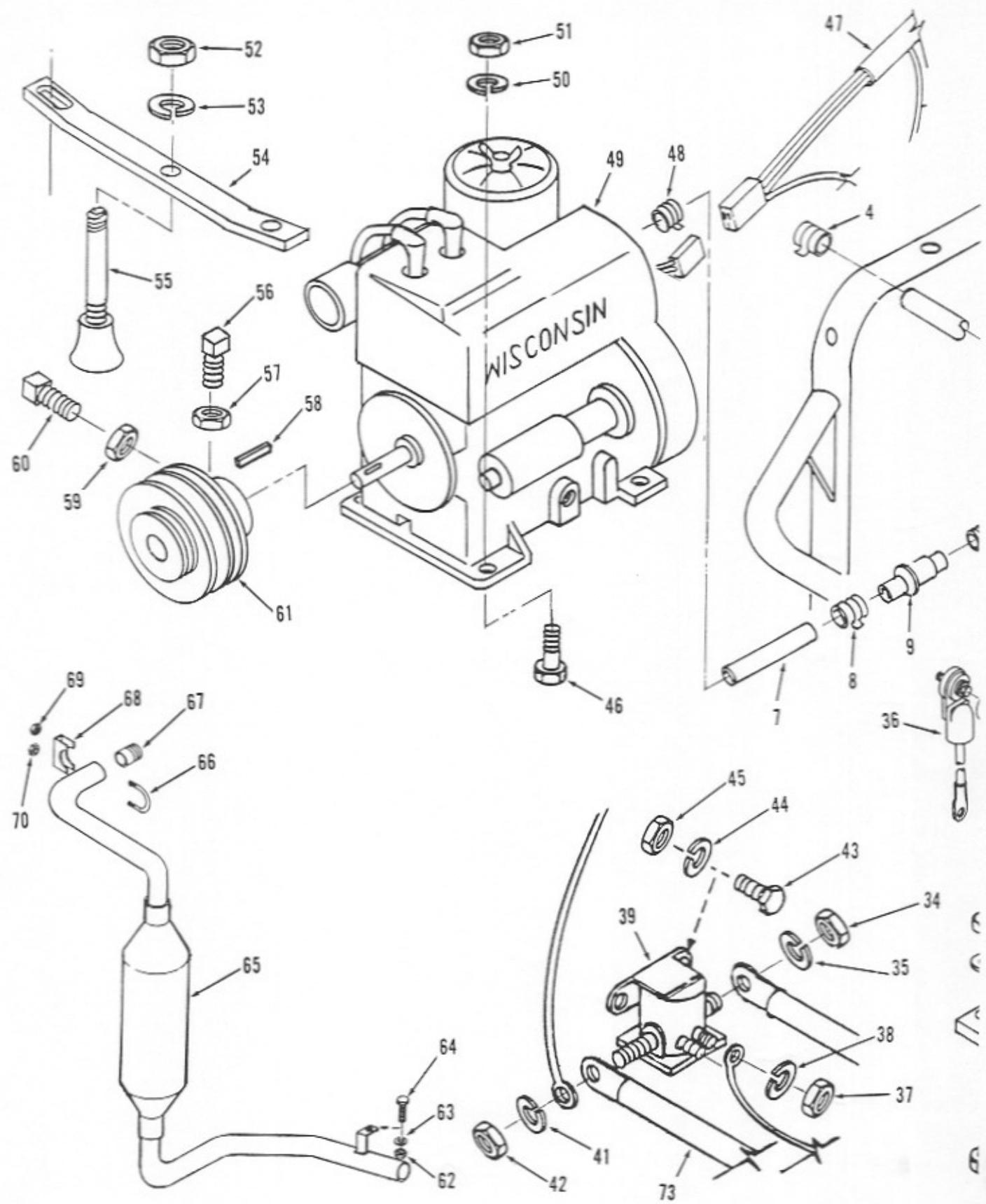


FIGURE 3. TRACTOR, EXPLODED VIEW (YHRLW20)

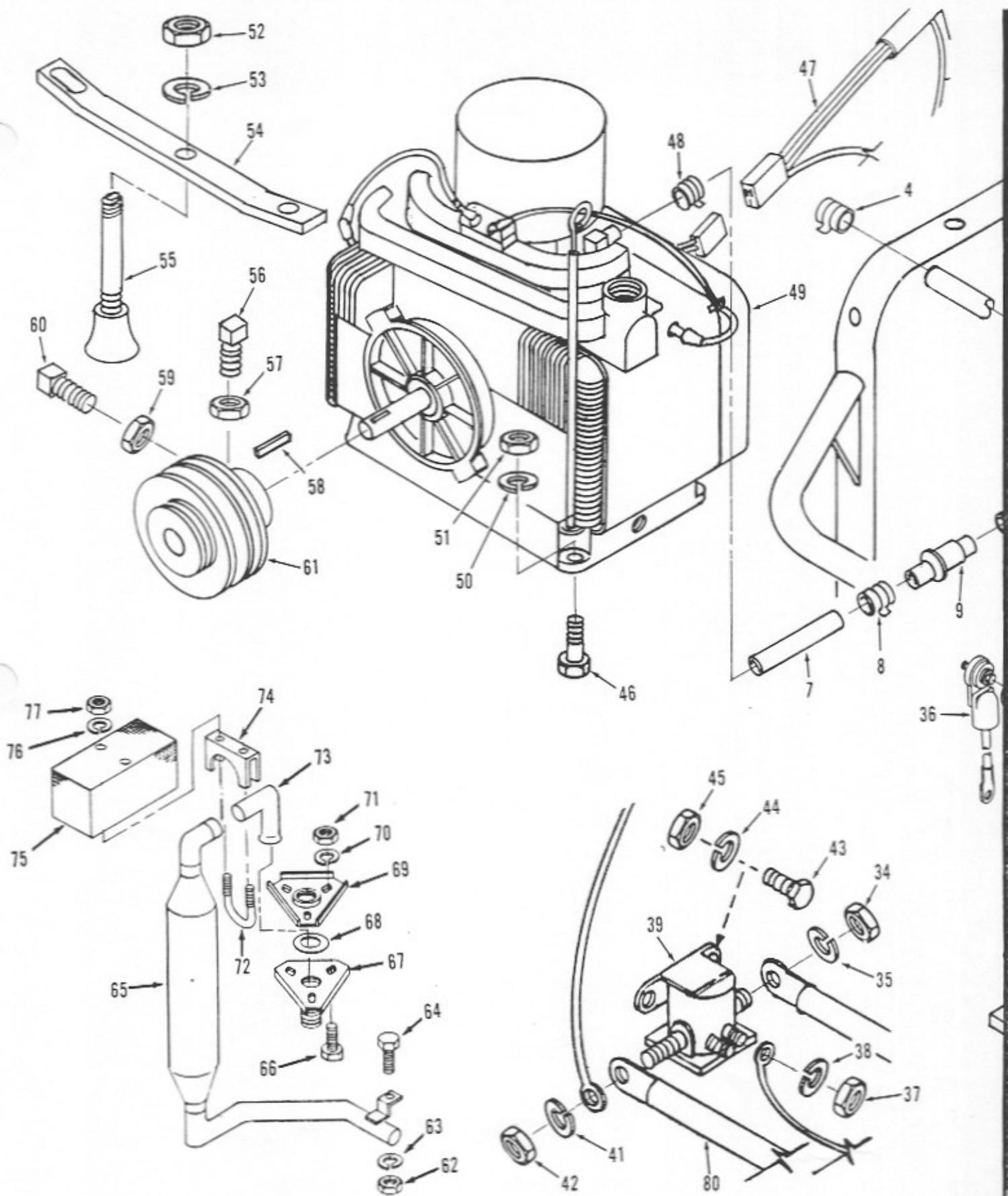
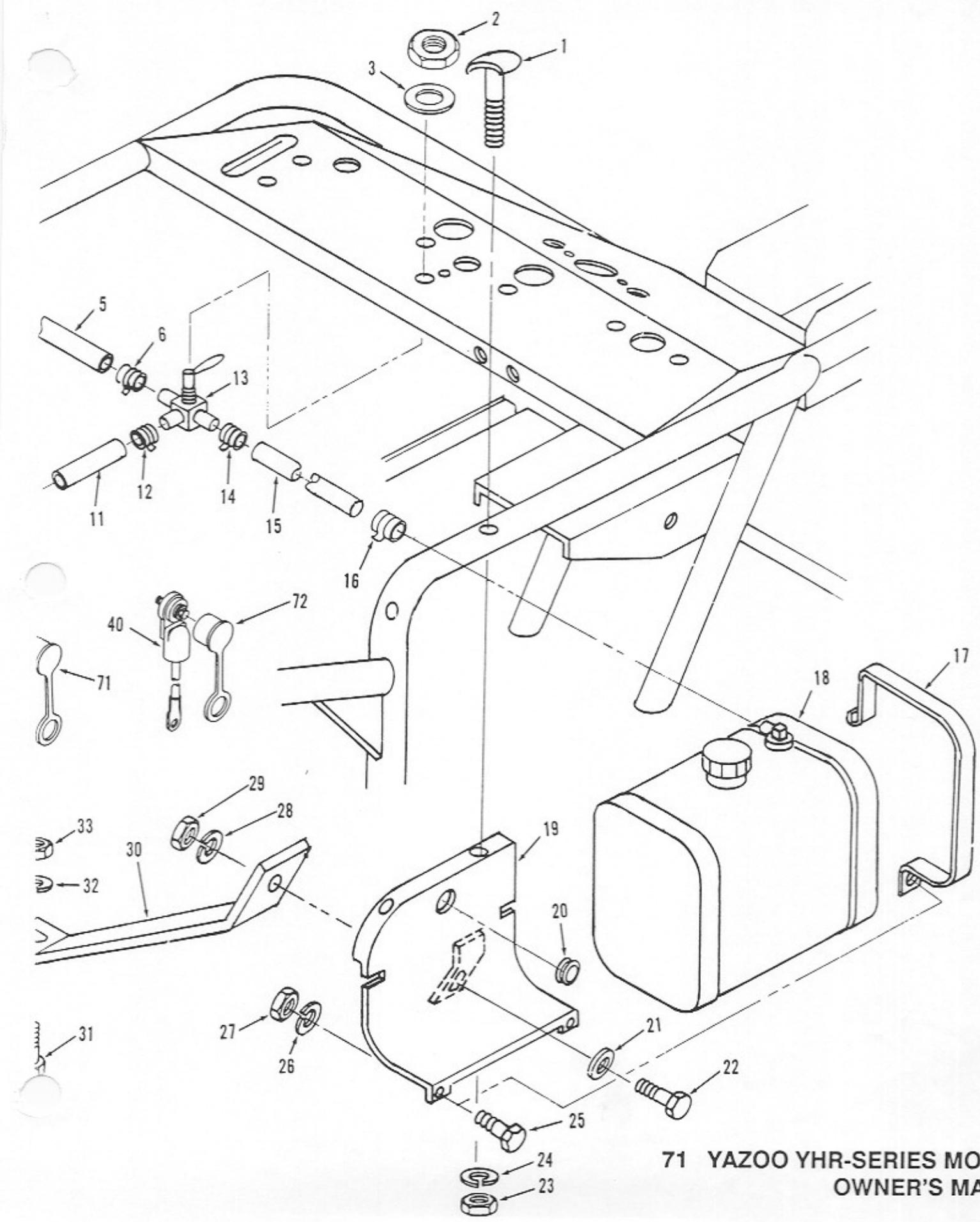
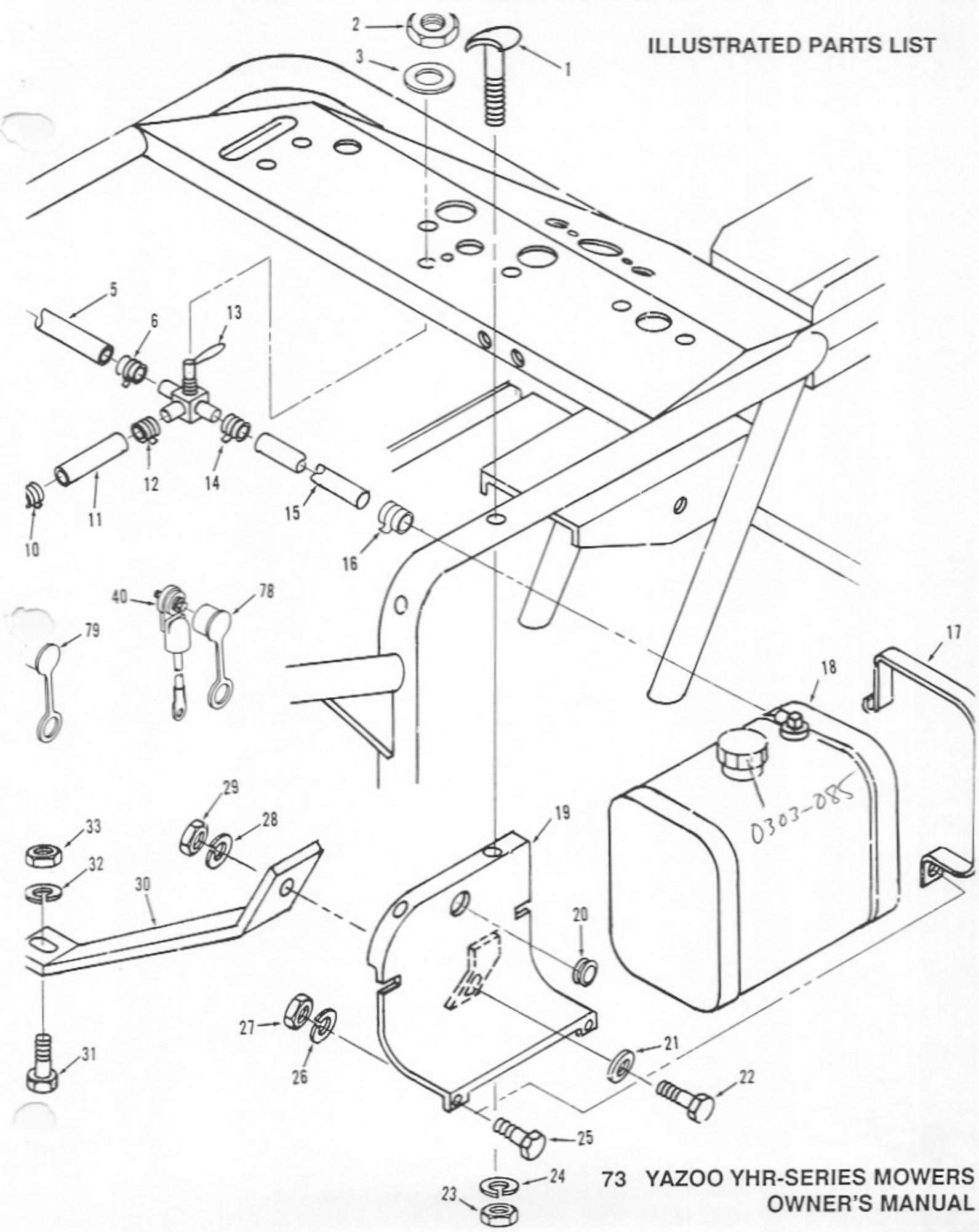


FIGURE 3B. TRACTOR, EXPLODED VIEW (YHRLK23)



ILLUSTRATED PARTS LIST



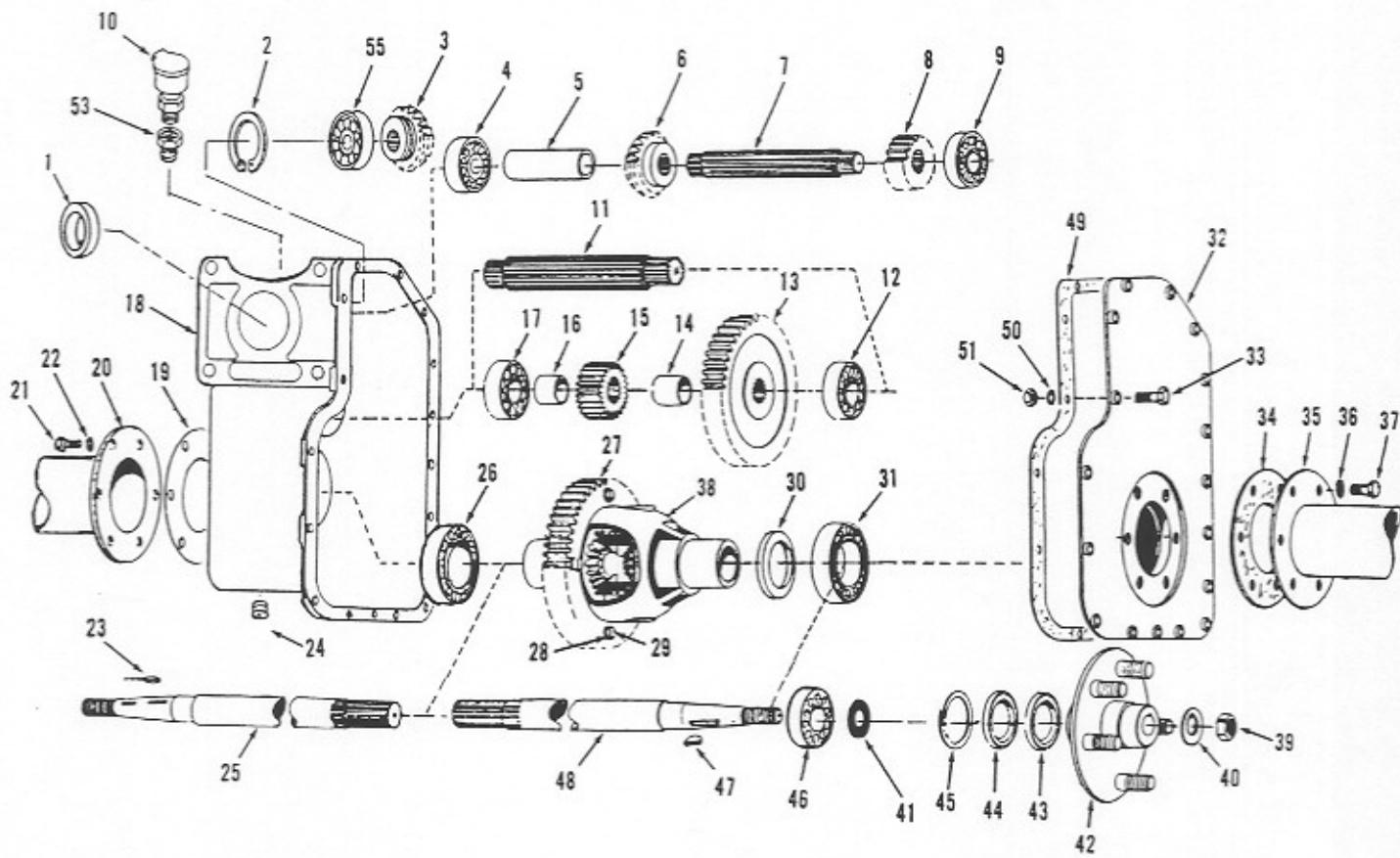


FIGURE 4. HYDROSTATIC DIFFERENTIAL, EXPLODED VIEW (ALL)

ILLUSTRATED PARTS LIST

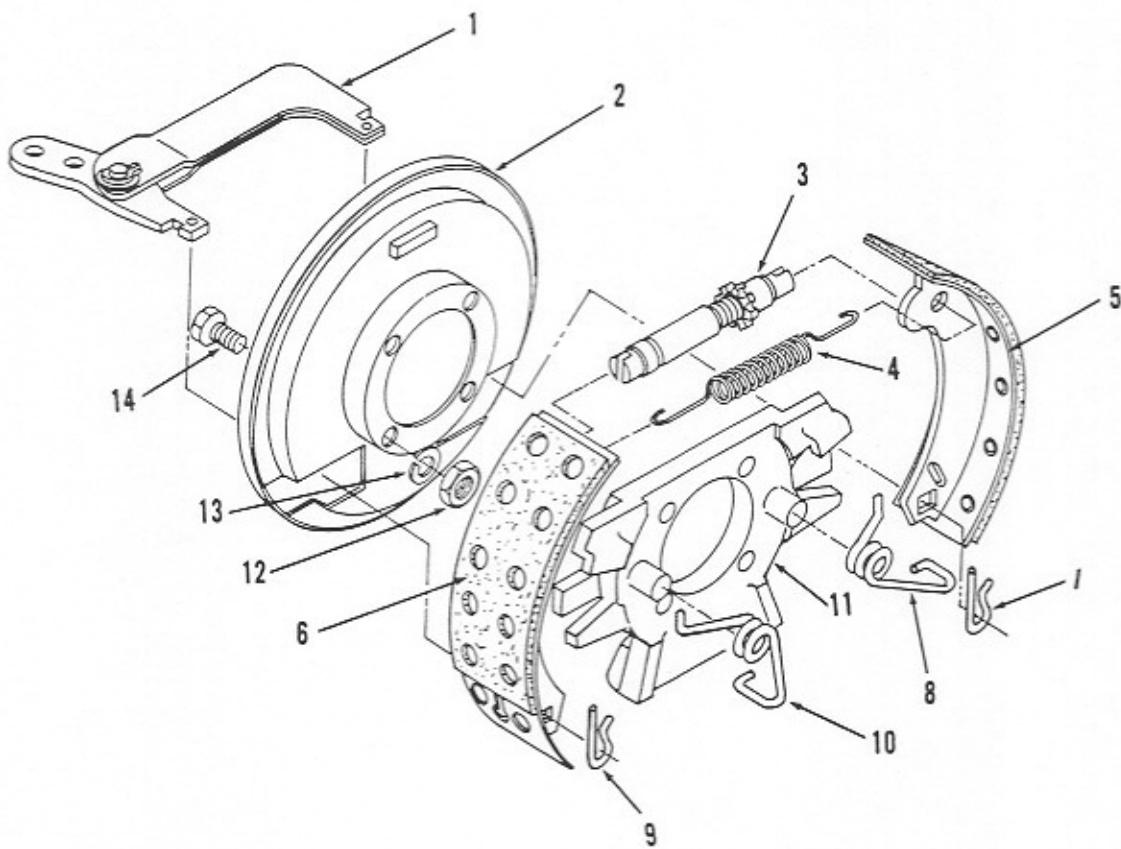


FIGURE 5. BRAKE ASSEMBLY, EXPLODED VIEW (ALL)

ILLUSTRATED PARTS LIST

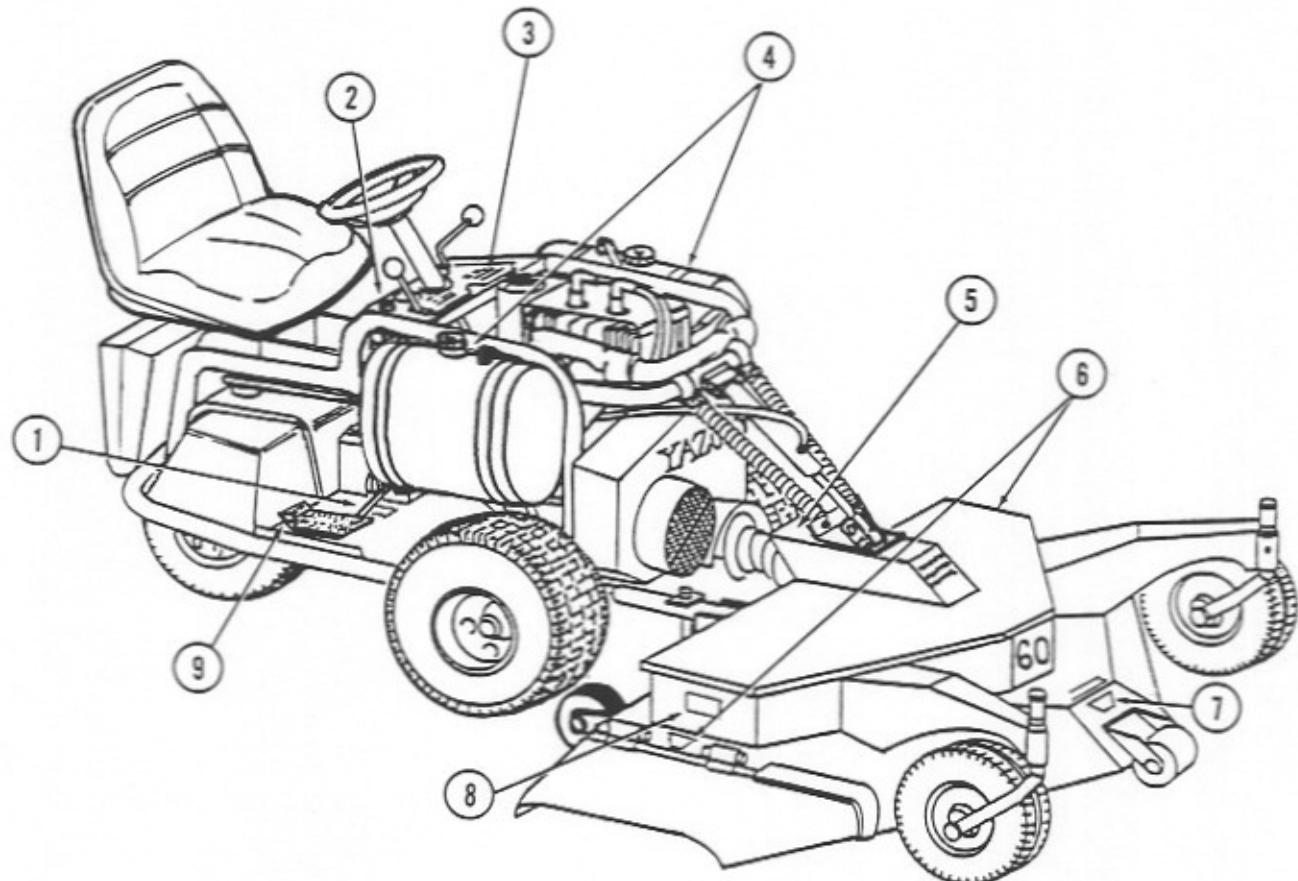


FIGURE 6. WARNING AND CAUTION DECAL PLACEMENT (ALL)